

English

Operating manual

Safety temperature limiter STL4896

Approved in accordance with:

DIN EN 14597 (replacing DIN 3440) SIL 2







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Save for later reference.



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1 Intended use (areas of application)

(i)

Refer to the chapter 'Product description' for detailed specifications for the area of application.

The operational safety of the device is only assured when used as intended in accordance with the specifications in the operating manual. Intervention beyond the actions described in the operating manual may only be carried out by personnel authorised by the manufacturer for safety and warranty reasons. Conversions or modifications made on one's own authority are expressly prohibited.



Application-specific dangers can emanate from this device when used improperly or not as intended.

The device is intended for operation in safety-relevant systems up to SIL2.

The device is not suitable for use in explosion-prone areas.

General safety instructions, use

This operating manual must be kept in a location such that qualified personnel can refer to it at all times.

Any processes described in this operating manual may only be carried out by trained, qualified personnel who are authorised by the owner and wearing protective clothing. All rights reserved.

1.1 Safety signs and symbols

Warning notices are identified in this document as described below:



Warning! This symbol warns of imminent danger which can result in death, severe bodily injury, or severe property damage in case of non-observance.



Attention! This symbol warns of potential dangers or harmful situations which can cause damage to the device or to the environment in case of non-observance.



Note! This symbol indicates processes which can have a direct influence on operation or can trigger an unforeseen reaction in case of non-observance.



Warning! of an area in which explosive atmospheres can form. This only applies to devices with ATEX approval.



1.2 Safety instructions

Read the product description before commissioning the device. Ensure that there are no limitations for use of the product for the relevant applications.



The owner is responsible for ensuring the fault-free operation of the device. The owner is obligated to ensure compliance and to observe the required work and safety measures of the current applicable regulations for the entire duration of use.

1.3 Product liability and warranty

Exclusion of liability:

The contents of the operating manual have been checked to ensure conformity with the described device. However, deviations cannot be entirely ruled out. Therefore, we cannot assume any guarantee for complete conformity. The specifications in this document are checked regularly and any necessary corrections are incorporated into subsequent versions. This document is subject to technical changes. In addition, all claims are based on the valid 'Standard Terms for the Supply of Products and Services of the Electrical Industry'.



GHM Messtechnik cannot inspect or repair any devices without the required form having been filled in completely (see chapter 6 Return to manufacturer, page 25).

1.4 Standards and directives

Conformity with Directive 2014/30/EU

CE conformity EN 61326-1: 2013

EN 61326-2-2: 2013

1.5 Approvals

EN 14597:2012 Temperature control devices and temperature limiters for

heat generating systems

EN 61508:2010 SIL2 Functional safety of electrical/electronic/programmable

electronic safety-related systems

EN ISO 13849-1:2015 Safety of machinery — Safety-related parts of control sys-

tems — Part 1: General principles for design



2 Product description

The STL4896 safety temperature limiter is used wherever thermal processes must be monitored and the system must be switched to a safe operating state in case of a fault. If the permissible temperature limit value is reached or an error occurs in the monitoring device (probe break, probe short-circuit, failure of a component in the device, error in the software, failure or impermissible value of the supply voltage, etc.) within the permissible temperature range, the T4896 switches off immediately. The alarm contact is confirmed, the front-side ALARM LED and the background lighting of the display illuminate, and the cause of error is shown on the display in plain text.

A 24 V DC signal for an external alarm is also connected to terminals 11-10.

2.1 Scope of delivery

- Safety temperature limiter STL4896 with packaging
- This operating manual

2.2 Features

• Can be used as

STB Safety temperature limiter

ASTB Exhaust gas safety temperature limiter

STW Safety temperature monitor

- Certified according to EN 61508 SIL2
- Pt100 input, 3-wire connection or double thermocouple J, K, N and S
- Programmable temperature limit value and switching hysteresis
- Basic accuracy <0.5 %, ±2 digit
- Reaction time ≤ 0,5 s
- Alarm output 1 relay, SPDT
- Pre-alarm output 1 relay, SPDT
- Analog output 0/4 ... 20mA, 0/2 ... 10V
- Memory function for error message
- Operator lockout (password-protected)
- Housing for control panel installation



2.3 Brief information

Programming The device is programmed with the buttons on the front

side in combination with the graphic display.

Operating modes The device can be used as:

STB

Maximum or minimum monitoring with catch

Manual reset after fault elimination by pressing the button

on the front side or an externally connected button

ASTB → like before, but with exhaust temperature monitoring

Automatic reset after return to the permissible range

Switching hysteresis always acts towards a safe range.

Error buffer The last error is stored as plain text and can be viewed

and deleted on the working level.

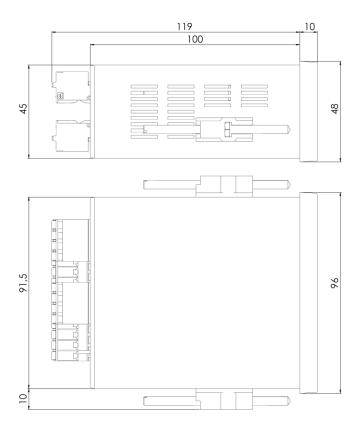


Temperature probe:

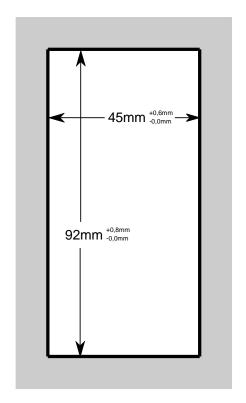
With use of the device in accordance with DIN EN 14597, temperature sensors that are approved in accordance with DIN EN 14597 must be used!



2.4 Dimensions



Panel aperture in accordance with DIN IEC 61554





2.5 Configuration of terminal strips

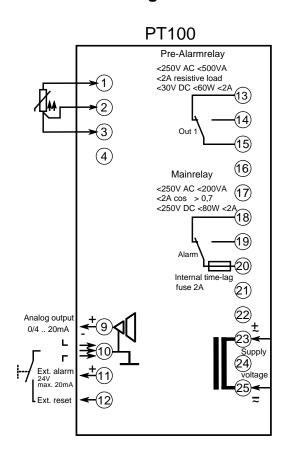
PT100 **% (** □13 2 [□14 3 □15 4 <u>[</u> □16 **□**17 [81□ **Q**19 □20| **2**1 9 E □23| **□25**|

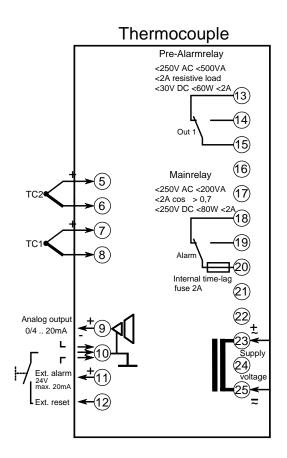
(*)

Thermocouple (\$) (#) □13 **1**4 **□**15 **□**16 5 **0**17 6 E **D**18 □20 **D**21 □22 □23 □24 ⊒25 **(**\$ #

2.6 Connection diagrams

#







2.7 Electrical installation



The device may only be installed by an electrician. Compliance with the national and international regulations for installation of electrical and electronic systems applicable in the respective country of use is mandatory.



Pt100 input:

The resistance of 4 Ω per line must not be exceeded.

The corresponding line length for copper cable is specified in the table.

The values must be calculated for other line materials and cross-sections.

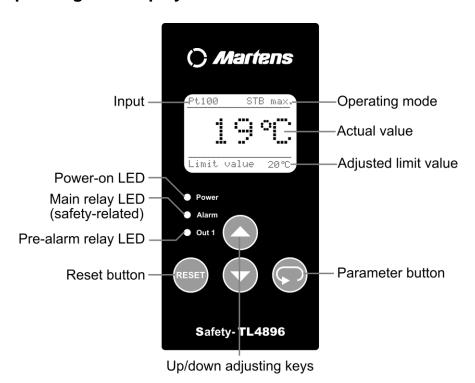
Maximum line length for copper lines

Line cross-section	Maximum line length
0.14 mm ²	32 m
0.25 mm ²	58 m
0.5 mm ²	116 m
0.75 mm ²	174 m
1 mm ²	232 m
1.5 mm ²	348 m



3 Controls and functional description

3.1 Operating and display elements



3.2 Operation

The device is operated on 2 levels.

The desired parameter is opened with the button.

Selection within a parameter or adjustment of a value takes place with the and buttons.

Button combinations (press buttons simultaneously):

- □ + parameter is set to "0" or minimum value



The device initialises after the supply voltage is connected. The device type and software version appear in the display. After the device is finished initialising, it enters the operating level and the current temperature and all safety-related settings are displayed. The peak value buffer is displayed by briefly pressing the button.

The configuration level is displayed by pressing and holding the button for 2 seconds. All parameters determining the properties of the device are programmed here. A password must be entered in order to enter the safety area of the configuration level. If an incorrect password is entered, an error message appears in the display. The device switches back to the operating level after this message or if no password is entered. After an incorrect password has been entered three times, the device enters a safety timeout for 60 minutes. The progress of this safety timeout is shown in the display. The safety area is accessible with entry of the correct password. Settings can be made here, which must be protected from unauthorised change. After the last menu item or if no button is pressed for more than 2 minutes, the devices switches back to operating level automatically and the current measurement is shown in the display. The configuration level can be exited at any times by pressing the button for 2 seconds.



Error messages

If errors occur, the messages are shown in clear text on the display. This simplifies troubleshooting.



Note for commissioning!

The device has standard preconfigured factory settings. Therefore, it must be adapted to the specific application.



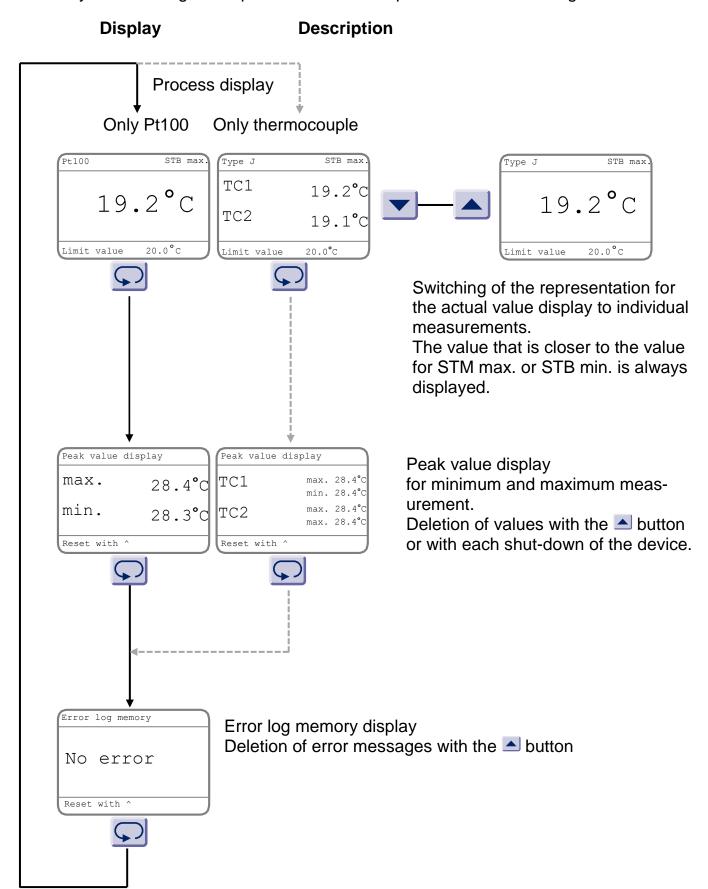
Service

Service of the device is only possible in the factory. Please refer to chapter 6 Return to manufacturer on page 25.



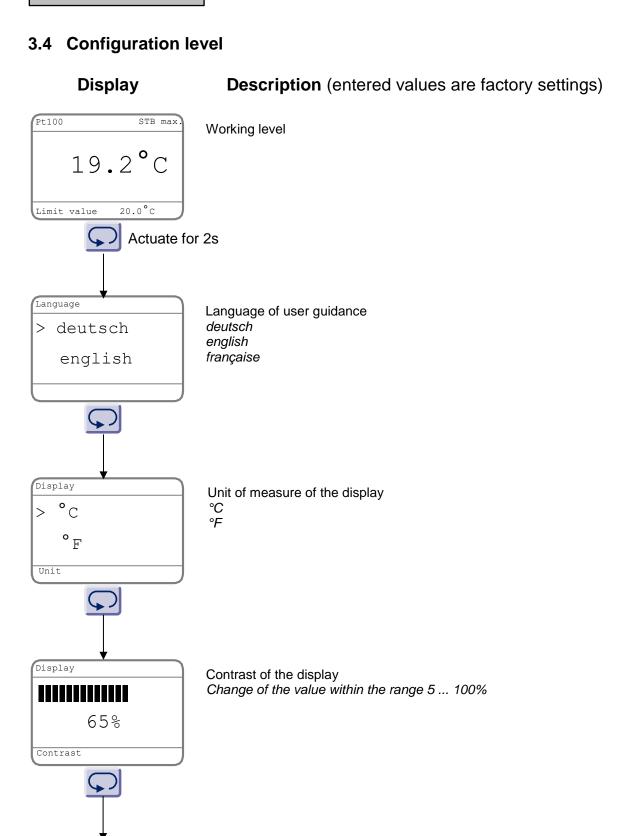
3.3 Operating level

Note: Only the resetting of the peak value buffer is possible on the working level





Note for the display	
	Parameter only appears with appropriate configuration
	Parameter only appears with appropriate device version





Description (entered values are factory settings)



Entry of the password for the security level (0010 in condition as delivered)

After an incorrect password has been entered three times, the device enters a safety timeout for 60 minutes. With the setting 0000 and active password protection, a jump to the working level takes place.

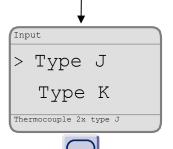




Change the password
Change the value within the range 0000 ... 9999

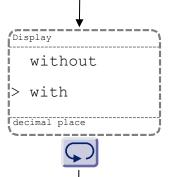
(i) Attention:

Write down the password. Resetting to 0010 can only take place in the factory



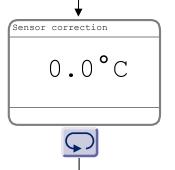
Input

Type JDouble thermocouple Fe-CuNiType KDouble thermocouple NiCr-NiType NDouble thermocouple NiCrSi-NiSiType SDouble thermocouple Pt10Rh-Pt



Decimal place (only for Pt100 input and double thermocouple type J)

without no decimal place with one decimal place

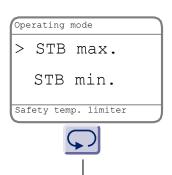


Measurement correction

Change of the value in the range -10°C (-10.0°C) ... 10°C (10.0°C)



Description (entered values are factory settings)



Note: Select operating mode STB for ASTB

Display Operating mode Alarm function

STB max. Safety max STB min. Temperature limiter; min

STW max. Safety max STW min. temperature monitor; min

Description:

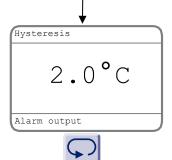
max: Relay is deactivated when the adjusted limit value is exceeded min: Relay is deactivated when the adjusted limit value is undercut

Limit value

20.0°C

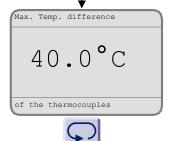
Limit value (switching point) alarm output

Change of the value in the corresponding measuring range.



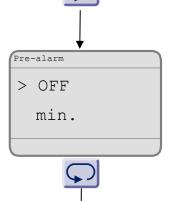
Alarm output hysteresis

Change of the value in the range 1°C (0.1°C) ... 100°C (100.0°C).



Measurement difference of thermocouples

Change of the value in the range 1 °C (1.0°C) ... 5% of final value of the programmed thermocouple.



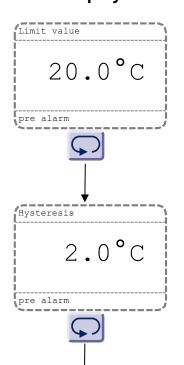
Function of the pre-alarm relay

OFF Pre-alarm relay is not used, relay tripped

min. Pre-alarm relay is energised if the alarm value is undercutmax. Pre-alarm relay is energised if the alarm value is exceeded



Description (entered values are factory settings)



Alarm value (switching point) of the pre-alarm relay Change of the value in the corresponding measuring range.

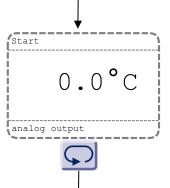
Pre-alarm relay hysteresis

Change of the value in the range 1°C (0.1°C) ... 100°C (100.0°C).

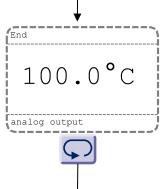


Function of the analog output

OFF	Analog output is switched off	
020 Analog output 0-20mA and/or 0-10V		
420 Analog output 4-20mA and/or 2-10V		
020/22 Analog output 0-20mA and/or 0-10V, in case of error 22n 420/22 Analog output 4-20mA and/or 2-10V, in case of error 22n		
		3.6/420 Analog output 4-20mA and/or 2-10V, in case of error 3.6



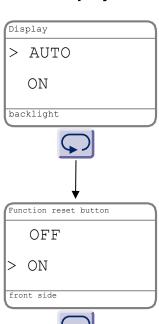
Start value of the analog output Change of the value in the range -200°C (-200.0°C) ... 2000°C (2000.0°C).



End value of the analog output Change of the value in the range 200°C (-2000.0°C) ... 2000°C (2000.0°C).



Description (entered values are factory settings)



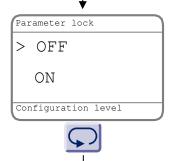
Background lighting of the display

AUTO Lighting only goes out after **only** 2 min. if a button is not pressed. In case of an error and if the relay is switches off, the lighting switches on and remains active.

ON The lighting is permanently active.

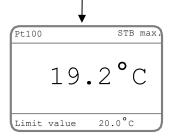
Front-side function reset button

OFF Button disabledON Button active



Parameter lock for the configuration level

OFF No parameter lock ON Parameter locked



Return to the working level



3.5 Error messages

Display

Description

Caution!
Suppl. Voltage too
low!
Please check

The supply voltage does not reach the value that is required for the device to function safely.

Parameter locked

Caution!

activated

Sequence

The parameter cannot be changed, because the parameter lock is activated for the configuration level.

Incorrect
password
1. failed attempt

An incorrect password was entered for the security area. The display returns to password entry after 3 seconds.

49min 30s

After an incorrect password has been entered three times, the device enters a safety timeout for 60 minutes.

Thermocouples

Broken

line

Please check

A cable interruption is detected at the connection terminals to the thermocouples. Check connection of the thermocouples.

Thermocouples

Measured val.

> XXX ° C

Please check

The measurement exceeds the maximum temperature for the selected thermocouple.

Thermocouples

Measured val.

< XXX ° C

Please check

The measurement undercuts the minimum temperature for the thermocouple.

Short
circuit
Please check

A short circuit was detected at the terminals of the Pt100. Check connection lines and Pt100 probes.



Error messages

Display

Pt100 Broken

line

Please check

Pt100

Measured val.

> 650°C

Please check

Pt100

Measured val.

< -120°C

Please check

Internal error

Device

temperature

Please check

Fatal error

Memory

error

Replace device

Fatal error

Hardware

error

Replace device

Fatal error

Relay

fault

Replace device

Description

A cable interruption was detect at the terminals of the Pt100. Check connection lines and Pt100 probes.

The measurement exceeds the maximum temperature for Pt100 probes.

The measurement undercuts the minimum temperature for Pt100 probes.

The internal temperature of the device has detected an impermissibly high or low value. Check the installation conditions and environmental temperature of the device.

Monitoring of the program- and/or working memory revealed an error

The device must be inspected in the factory.

A deviation was detected for an internal voltage. The device must be inspected in the factory.

An incorrect setting of the relay contact was detected. The device must be inspected in the factory.

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3.6 Functional safety

The STL4896 safety temperature limiter was developed according to the specifications of the IEC 61508. This standard describes the functional safety of safety-related programmable electrical and electronic systems.

The devices is a Class B subsystem with the SIL2 requirement (single-channel). The safety function of the device relates to the detection and evaluation of the temperature and the resulting mandatory contact position of the installed relay.

Safe state

The safe state of the device is only provided when the relay is in idle position (closed current principle). If the internal diagnostic system recognises an error, the relay switches to idle position. Therefore, a normally-open contact can be used for integration of the relay changeover into the monitoring device.

Temperature probe

Connected temperature probes are monitored for cable breaks or short-circuits. With thermocouples, this is only physically possible for double thermocouples. It is not permissible to use simple thermocouples and connect the inputs in parallel with jumpers. If separate probe fittings are used, they must be installed next to each other so that they both detect the same temperature.

In case of faults and errors

If a fault occurs in the system, the cause must be rectified immediately. If the STL4896 safety temperature limiter is decommissioned for this purpose, the process must be safeguarded in another manner. If there is a device error, we request that you send the device to the factory with a brief description of the error.

STL4896 safety indicators for functional safety			
Safety	-related output signal	Relay output	
Test st	andard	IEC 61508	
Inspec	tion authority	TÜV NORD CERT Gmbl	1
SIL		2	
Systen	n	Type B	
		Input	
		Pt100	Thermocouple
λ_{SD}	(rate of detected harmless failures)	1740 FIT	1740 FIT
λѕυ	(rate of undetected harmless failures)	601 FIT	542 FIT
λ_{DD}	(rate of detected dangerous failures)	741 FIT	742 FIT
λ_{DU}	(rate of undetected dangerous failures)	127 FIT	105 FIT
		(1 FIT = 1 failure / 10 ⁹ h)	
Number of harmless failures (SFF)		96 %	97 %
Averag	ge probability of failure (PFD _{avg})	3.80 x 10 ⁻³	2.80 x 10 ⁻³
Probal	pility of failure per hour (PFH)	1.27 x 10 ⁻⁷	1.05 x 10 ⁻⁷
Duratio	on of use of safety function	10 Years	



3.7 Functional test

With operation of the device at a higher demand rate, e.g. with process-related frequent activation of the device, additional functional testing can be omitted in accordance with IEC 61508. This also applies for operation with a low requirement rate, i.e. infrequent activation of the device due to process conditions. The probability of failure is very low for a service life of 10 years according to SIL2 (see table on page 20). The temperature probe is replicated with a simulator for a functional test. The inputs can be connected in parallel for thermocouples.

The test begins with a check of the temperature monitoring. The relay must be active in the good range. Then a check

- takes place to determine whether the temperature on the display of the STL4896 matches the temperature of the simulator for each test step
- the alarm function when the good temperature range is violated
- the alarm function in case of a probe break (each cable separately) and probe short-circuit.

Correct alarm function of the STL4896 is provided if

- the relay is deactivated and the contact switches to rest position,
- the error is shown correctly in plain text on the display,
- the LED alarm on the front of the STL4896 illuminates,
- a voltage of 24 V DC is connected to the appropriate terminals for an external alarm.

After the simulator changes the temperature back to the good range, the STL4896 functions correctly if the relay is reactivated, in safety temperature limiter operating mode,

- the relay is not activated until the front RESET button or an external RESET button having been pressed,
- then the display shows the normal operating data,
- the LED alarm on the front of the STL4896 goes out,
- and voltage is no longer connected to the terminals of the external alarm.

in safety temperature limiter operating mode,

- the relay is activated without the front RESET button or an external RESET button having been pressed,
- the display shows the normal operating data,
- the LED alarm on the front of the STL4896 goes out,
- and voltage is no longer connected to terminals 11 and 10.



Attention!

If the relay is not deactivated during one of the test steps or temperature and/or causes of error are not displayed correctly, the STL4896 must be sent to the factory for inspection. In the meantime, the system must be kept in a safe state by other means.



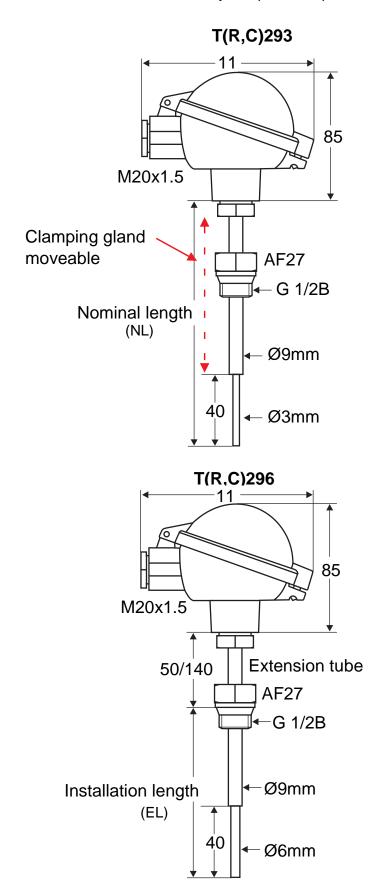
Special notices!

- The STL4896 safety temperature limiter must be installed in a switch cabinet with a protection rating of at least IP40.
- Strain relief for the connecting cable(s) of the temperature sensor must be provided.
- As protection for the internal device fuse of the STL4896, securing the monitoring current circuit with an external fuse (maximum 1.6 A, medium time lag) is recommended. If the internal fuse is tripped, the device must be sent to the factory for service!



3.8 Approved temperature probes

Pt100 Thermocouple Safety temperature probe TR293; TR296 Safety temperature probe TC293; TC296





4 Technical data

Auxiliary energy			
Supply voltage	230 V AC ±10%, 115 V AC ±10%, 24 V AC ±15% or		
	24 V DC ±15%		
Power consumption	< 4 VA		
Rated voltage	250V AC according to EN60664-1, between input / relay out-		
	put / supply voltage		
	Degree of contamination 2, overvoltage category III		
Test voltage	4kV= between input/relay output/supply voltage		
CE Conformity	EN 61326-1: 2013 EN 61326-2-2: 2013		
Environmental conditions	40 55.00		
Environmental temperature	-10+55 °C		
Transport and storage conditions	-30+60 °C		
Relative air humidity	< 95%		
Condensation	not permitted		
Vibrations	Use in low-vibration environments only!		
Approvals			
EN 14597: 2015	Temperature control devices and temperature limiters for heat generating systems		
EN 61508:2011 SIL2	Functional safety of electrical/electronic/programmable electronic safety-related systems		
EN ISO 13849-1:2015	Safety of machinery — Safety-related parts of control sys-		
Categorie 2, tems — Part 1: General principles for design			
MTTFd = high, PL = d			
Input			
Pt100	in the range -100.0 600.0 °C or -100 600 °C		
	3-wire connection, maximum resistance 4 Ω per wire		
	Probe current <1 mA (no independent heating)		
Thermocouple			
Type J	Fe-CuNi range -100.0 800.0 °C or -100 800 °C		
Туре К	NiCr-Ni range -150 1200 °C		
Type N	NiCrSi-NiSi range -150 1200 °C		
Type S	Pt10Rh-Pt range 0 1600 °C		
	Integrated comparison point compensation		
Basic accuracy	±0.5 %, ±2 digits		
Temperature coefficient	0.01 %/K		
Display	Graphic LCD with 128 x 64 pixels with white backlighting		
Outputs			
Main relay	Changeover contact		
(safety-related)	<250 V AC <200 VA <2 A cosv ≥0,7; <250 VDC <80 W <2 A internally safeguarded with 2 A slow-burning fuse		
Pre-alarm relay	Changeover contact		
•	<250 V AC <500 VA <2 A ohmic load;		
	<30 VDC <60 W <2 A,		
Analog output	0/4 20mA burden ≤500Ω; 0/2 10V burden > 500Ω,		
	galvanically isolated,		
	Output switches automatically (load-dependent)		
Accuracy (analog output)	0.4% TK: 0.01%/K		

To be continued next page



Display	Graphic LCD with 128 x 64 pixels with white backlighting		
Outputs			
Main relay	Changeover contact		
(safety-related)	<250 V AC <200 VA <2 A cosv ≥0,7; <250 VDC <80 W <2 A, internally safeguarded with 2 A slow-burning fuse		
Pre-alarm relay	Changeover contact <250 V AC <500 VA <2 A ohmic load;		
	<30 VDC <60 W <2 A,		
Analog output	0/4 20mA burden ≤500Ω; 0/2 10V burden > 500Ω, galvanically isolated,		
	Output switches automatically (load-dependent)		
Accuracy (analog output)	0.4% TK: 0.01%/K		
Housing			
Material	Polyamide (PA) 6.6, UL94V-0		
Weight	approx. 450g		
Electrical connection	Spring terminals 0.2 2.5 mm ² (AWG 24 12)		
Protection type	Front IP65, terminals IP20, DIN EN 60529, BGV A3		

4.1 Ordering code

1	Pt100, 3-wire connection -100,0 600.0 °C/-100 600 °C			
5	Thermocouples			
	J (Fe-CuNi)	-100.0 800.0 °C/-100 800 °C		
	K (NiCr-Ni)	-150 1200 °C		
	,	-150 1200 °C		
	S (Pt10Rh-Pt)	0 1600 °C		
2.				
2RAO	2 relay outputs + analog output			
3.				
0	230 V AC ±10 %	50-60 Hz		
1	115 V AC ±10 %	50-60 Hz		
4	24 V AC ±15 %	50-60 Hz		
5	24 V DC ±15 %			
4.	4.			
00	No options			



5 Device transport and storage

Gentle and tension-free packaging of the housing must be ensured for transport (no machine wrapping of the package).

The device must be stored in the environmental conditions specified in the technical data.

6 Return to manufacturer



The legal regulations for environmental protection and our personnel require that devices which are sent back which have come into contact with liquid are handled without risk to people or the environment.

If you send a device back to us for inspection or repair, we must request that you strictly observe the following requirements:

On the GHM homepage under: 'Downloads/forms' a return shipment form can be downloaded.

The repair can be performed quickly and without call-back questions if:

- 1. a filled-in form is provided for each device,
- 2. the device has been cleaned and packaging which prevents damage to the device is used, and
- 3. a safety data sheet for the measuring medium is affixed to the outside of the package, if the device has come into contact with a critical substance.

7 Disposal



Separation by material and recycling of device components and packaging must take place when the device is disposed of. The valid legal regulations and directives applicable at the time must be observed. The device may not be disposed of with household waste. If the device

should be disposed of, return it to us with the return shipment form filled in under section 6 Return to manufacturer. We will then arrange for the proper disposal.

8 Imprint

GHM GROUP - Martens

GHM Messtechnik GmbH | Kiebitzhörn 18 | 22885 Barsbüttel / Germany

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9 Declaration of Conformity





EU-KONFORMITÄTSERKLÄRUNG EU-DECLARATION OF CONFORMITY

GHM GROUP - Martens | GHM Messtechnik GmbH | Kiebitzhörn 18 | 22885 Barsbüttel | GERMANY

Dokument-Nr. / Monat.Jahr: Document-No. / Month. Year: 3106 / 01.2022

Wir erklären hiermit als Hersteller in alleiniger Verantwortung, dass die folgenden Produkte konform sind mit den Schutzzielen der Richtlinie des Europäischen Parlaments:

We declare as manufacturer herewith under our sole responsibility that the following products are in compliance with the protection requirements defined in the European Council directives:

Produktbezeichnung: STL4896
Product identifier:

Produktbeschreibung: Sicherheits-Temperaturbegrenzer

Product description: Safety Temperature Limiter

Die Produkte entsprechen den folgenden Europäischen Richtlinien:

The products conforms to following European Directives:

Richtlinien / Directives		Angewandte harmonisierte Normen oder angeführte technische Normen Applied harmonized standards or mentioned technical specifications	
2014/30/EU	EMV Richtlinie / EMC Directive	EN 61326-1:2013 EN 61326-2-2:2013	
2014/35/EU	Niederspannungsrichtlinie / Low Voltage Directive	EN 60664-1:2007	
2011/65/EU	RoHS / RoHS	EN IEC 63000:2018	

Diese Erklärung wird verantwortlich für den Hersteller abgegeben durch:

The manufacturer is responsible for the declaration released by:

Dr. Axel Lamprecht Geschäftsführer CEO

Barsbüttel, 07. Januar 2022

1114001

Diese Erklärung bescheinigt die Übereinstimmung mit den genannten Harmonisierungsrechtsvorschriften, beinhaltet jedoch keine Zusicherung von Eigenschaften.

This declaration certifies the agreement with the harmonization legislation mentioned, contained however no warranty of characteristics.

Members of GHM GROUP: GREISINGER | HONSBERG | Martens | Deltacam | VAL.CO



10 Notes

Parameters	Factory setting	User setting
Language	deutsch	
Display unit	°C	
Contrast display	65%	
Password	0010	
	0010	
Input		
Decimal place	One	
Sensor correction	0.0°C	
Operating mode	STB _{max}	
Limit value Alarm output	20°C	
Hysteresis Alarm output	2°C	
Max. Temperature difference of the thermocouples	40°C	
Pre-alarm function	OFF	
Pre-alarm value	20°C	
Pre-alarm hysteresis	2°C	
Analog output function	OFF	
Analog output start value	0°C	
Analog output end value	100°C	
Backlight Display	AUTO	
Function reset button front side	ON	
Parameter lock for configuration level	OFF	

GHM Group – Martens

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